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SQL Accounting V4 Job Order & Purchase Order

Loo SQL Accounting V4 - Job Order & Purchase Order



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VERSION CONTROL

Version No.	Date	Initiated by	Remarks
1.0	01/12/2011	Loo Chin Soon	Initial document



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1 INTRODUCTION

Sales coordinator usually will input the Sales Order (SO) based on the customer PO received. The stock products will be updated into the system as ordered qty.

If the stock are purchased from supplier, then the purchaser has to transfer from SO to PO. Unless the stock are manufactured, then you have to proceed to Job Order process.

How much of the materials/components required to meet the products ordered by customer? This question raised by the Material Planning department. Therefore, the Job Order takes place as the order to be input after Sales Order. It will planned the materials/components required based on the qty ordered from Sales Order.

When products produce out, you have to transfer the Job Order to Stock Assembly to commit on the stock on hand.

IMPORTANT:

It is required the SO \rightarrow PO and Job Order module. For more information about price, please refer to our sales personal.

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2 SALES ORDER

2.1 Create Sales Order (SO)

[Sales | Sales Order…]

Create and save the customer PO into Sales Order.

_	ales Order											-	
More	Customer :-	20/	D-A0001 🔻		Sa	les (Order			Cancelled			New
. Attachments Note	Address :- Description:	Ad Ada Ada Ada					Ţ		Agent :-		•		Edit Delete Save ▼ Cancel Browse
	Item Coo	de	Description	Location	Qty	UOM	U/Price	Disc	Sub Total	OffSet Q	ty	,	
	CAR		CAR		10.00		25.00		250.0		0		
	• A2_WHEE	L	WHEEL		100.00	UNIT	30.00		3,000.0	0	0		
	2 records				110.00				3,250.0	0			
	Local Net T	otal	: 3,250	.00				Net 1	otal:	3,2	50.00		
							,					:	Close

2

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2.2 SO Check the Available Stock Balance

You can press F11 (Available Stock Balance) on the item code highlighted.

Below is CAR stock available balance,

Stock Availa	🖀 Stock Available Balance: CAR										
Stock Card		Stock Card Qty	By Location	Back Ord	ler Detail 🛛	Alternative Stoc	k Item				
Stock Card	0	Group By :									
Qty in S.O.	10	Location									
Available Qty	-10	Batch									
Qty in P.O.	0			Apply							
Qty in J.O.	0										
Future Qty	-10	E Location	Batch S.	.O. Qty	P.O. Qty	J.O. Qty	Qty	Avail. Qty	Exp. Date		
MISC		▶		10.00	0.00	0.00	0.00	-10.00			
Qty in I.V.	0										
Qty in C.S.	0			10.00	0.00	0.00	0.00	10.00			
Qty in P.I.	0			10.00	0.00	0.00	0.00	-10.00			
D 14 (

Results for CAR item: SO Qty = -10.00PO Qty = 0.00JO Qty = 0.00Oty (On Hand) = 0.00

Qty (On Hand) = 0.00Available Qty = -10.00

Below is WHEEL stock available balance,

🎬 Stock Available E	Stock Available Balance: A2_WHEEL											
]											
Stock Card		Stock Card Qt	y By Location	Back Ord	ler Detail	Alternative Stoo	k Item		X			
Stock Card	0	Group By :	6	ົ								
Qty in S.O.	100	Location	0									
Available Qty	-100	📝 Batch										
Qty in P.O.	0			Apply								
Qty in J.O.	0											
Future Qty	-100	E Location	Batch	S.O. Qty	P.O. Qty		Qty		Exp. Date			
MISC		•		100.00	0.0	0.00	0.00	-100.00				
Qty in I.V.	0											
Qty in C.S.	0											
Qty in P.I.	0			100.00	0.0	0.00	0.00	-100.00				
Result for WHEEL item:												
SO $Qty = -100.00$												

SO Qty = -100.00 PO Qty = 0.00 JO Qty = 0.00 Qty (On Hand) = 0.00

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Available Qty = -100.00

3 PURCHASE ORDER (TRANSFER FROM SO)

3.1 Create New Purchase Order (PO)

[Purchase | Purchase Order...]

1. Click on NEW button to start with new PO.

2.	Select the	e Supplier.					
🚰 P	urchase Orde	er					
More			P/Order		Cancelled		New
<	Supplier :-			P/0 No :			Edit
P		SSSS		Next No :-	PO-00003		
ta	Address :-	Address 1		Date :-	29/11/2011	-	Delete
me		Address 2		Agent :-		-	Save 🗸
Attachments		Address 3		Terms :-	30 Days	-	
:		Address 4		Ref1:-			Cancel
F	Description:	Purchase Order	~ ····	Ext. No :-		— j	Browse
Note							
	Purchase O	rder					
	🗄 Item Co	de Description	Loc Qty UOM	U/Price	Disc Sub T	Total	
							>
			Ale data ta Radava				
			<no data="" display="" to=""></no>				IJ

3.2 PO Transfer From SO

- 1. Right click on P/Order (Title).
- 2. Click on Transfer From Sales Order in the menu.

🥂 P	urchase Ord	er				
More	Supplier :-	400-S0001 🔻		P/Ord	er	1
Þ		SSSS		Transfer From Purchase Request		
Attachments	Address :-	Address 1 Address 2	<	Transfer From Sales Order		
nents		Address 3		Barcode	F8	
Ĩ		Address 4		Update Unit Price		
Note	Description:	Purchase Order		Set Posting Date		L
10	Purchase C) 🖤 Drder		Insert Blank Line		
	: Ite	m Code	Descrip	Copy Purchase Order		U/Price
	A2_WHE	EL WHEEL		Paste Purchase Order		2
				Paste From Sales Items		

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3.3 Document Transfer (SO \rightarrow PO)

- 1. Pick the Item from the SO list.
- 2. Input X/F Qty to transfer over PO.
- 3. Click OK to proceed.

🎬 Do	🖀 Document Transfer										
Documents Items											
3	X/F Qty	Bal	Org	Code	Doc. No	Doc. Date	Item Code	Description	UOM		
] 0	10	10	300-A0	SO-00005	28/11/2011	CAR	CAR	UNIT		
I 🗸	35	100	100	300-A0	SO-00005	28/11/2011	A2_WHEEL	WHEEL	UNIT		
			_								
			Untick			Tick ALL	Untick ALL	QK	<u>C</u> ancel		

3.4 Save the PO Document

Click	on SAVE	button.									
🚰 P	urchase Orde	r								_	
More	C	100 50001		P/Ore	ler			elled			New
	Supplier :-	400-50001 SSSS	•			P/O No Next No :		0003)		Edit
ttachr	Address :-	Address 1 Address 2				Date :-		/2011	-		Delete
Attachments		Address 3 Address 4				Agent :- Terms :-	 30 Da	iys	▼	C	Save
	Description:	Purchase Order	r	•	· •••	Ref1:- Ext.No:-				Π	Cancel Browse
Note	Purchase Or	rder							_/		
	Item Coo		tion Loc	Qty	UOM		Disc	Sub 1		1	
	A2_WHEE	EL WHEEL		35.00	UNIT	2.00			70.00		
	1 records	s		35.00					70.00		
											Class
	Local Net 1	fotal:	70.00		Net	Total			70.00		Close

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3.5 PO Check the Available Stock Balance

You can press F11 (Available Stock Balance) on the item code highlighted.

Below is WHEEL stock available balance,

🚰 Stock Availa	ble Balance: A2_	WHEEL							• ×
	P			_					
Stock Card		Stock Card Qt	y By Locatio	n Back C	order Detail	Alternative S	tock Item		×
Stock Card	0	Group By :	0	a					
Qty in S.O.	100	Location		_					
Available Qty	-100	Batch							
Qty in P.O.	35			Appl	Y				
Qty in J.O.	0								
Future Qty	-65	E Location	Batch S	5.0. Qty	P.O. Qty	J.O. Qty	Qty	Avail. Qty	Exp. Date
MISC		▶		100.00	35.00	0.00	0.00	-65.00	
P									
Qty in I.V.	0								
Qty in C.S.	0			100.00	35.00	0.00	0.00	-65.00	
Qty in P.I.	0		_		,	,,]	
Result for V	NHEEL ite	m:							

SO Qty = -100.00PO Qty = +35.00JO Qty = 0.00Qty (On Hand) = 0.00Available Qty = -65.00

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4 JOB ORDER (TRANSFER FROM SO)

4.1 Create New Job Order (JO)

[Production | Job Order...]

1. Click on NEW button to start with new JO.

2.	Select the Cu	ustomer.				
<u>1</u>	lob Order					
More Attachments Note	Customer:- \$00-A000 Address:- Address Address:- Address Address Address Address Address	1 2 3	S/O No: Next No:- Date:- Agent:-		<u>N</u> ew Edit Delete Save ▼ Cancel Browse	Customer Info from SO
	Assembly Code:-	▼ ▼ 1.00▼	Location:- Batch:-	v	>	Assembly Item Info (header)
	BOM Components	how Multilevel BOM in Flat Mode Description Loca Qty <no data="" di<="" td="" to=""><td>UOM Unit Cost Over</td><td>Transferable <table-cell></table-cell></td><td></td><td>BOM Components Details</td></no>	UOM Unit Cost Over	Transferable <table-cell></table-cell>		BOM Components Details
	Line Supervisor: Production Info:	Remark: Cost/unit:	Assembly Cost: 0.00 Net Total:	0.00	Close	Assembly Item (Footer)

Customer Info from SO

Basically, the customer and others information copy from SO.

Assembly Item Info (Header & Footer)

Assembly item transferred from SO. It will determine the BOM Components required and the assembly unit cost.

BOM Components Details

Total components quantity requirement to meet the total output.



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4.2 JO Transfer From SO

- 1. Right click on Job Order (Title).
- 2. Click on Transfer From Sales Order in the menu.

🚰 Ji	ob Order					
More				Job Order	С	ancell
:	Customer:-	300-A0001	_	(~
P		AAA	<	Transfer From Sales Order		F
Attachments	Address:-	Address 1 Address 2		Barcode	F8	1
ents		Address 3 Address 4		Set Posting Date		E
z	Description:			Insert Blank Line		
Note				Copy Job Order Paste Job Order		F
				Paste From Purchase Items		\vdash

4.3 Document Transfer (SO \rightarrow JO)

- 1. Pick the Item from the SO list.
- 2. Input X/F Qty to transfer over JO.
- 3. Click OK to proceed.

1	Producti	on Docum	ent Transfe	r					• X
1	X/F Qty	Bal. Qty	Org. Qty	Code	Doc No	Doc Date	Item Code	Description	UOM
	6	1.00	10.00	300-A0001	SO-00005	28/11/201:	CAR		UNIT
		100.00	100.00	300-A0001	SO-00005	28/11/2011	A2_WHEEL		UNIT
								<u>o</u> k	<u>C</u> ancel

:



4.4 Show Multilevel BOM in Flat Mode

This function enable to drill down to the flatten level of the multilevel BOM structure. For example, the CAR multilevel BOM structure.

Level 0	Level 1	Level 2	Level 3
Car	Frame	Front Frame	Orange
Car	Frame	Front Frame	Screw
Car	Frame	Back Frame	Red Light
Car	Frame	Back Frame	Screw
Car	Wheel	Rim	
Car	Wheel	Tyres	
Car	Engine	Engine Block	Filter
Car	Engine	Engine Block	Screw
Car	Engine	Piston	Tube
Car	Engine	Piston	Cover
Car	Labour		



🚰 Ji	ob Order									x
More				Job Oı	ıder		Cancelle	d 📃	New	
	Customer:-	B00-A0001 ▼				S/0 No:	: < <new>></new>		Edit	٦
Attachments	Address:-	AAA Address 1				Next No:- Date:-	JO-00014 30/11/2011	•	Delete	:
ments		Address 2 Address 3				Agent:-			📙 Save	•
		Address 4				Terms:- Ref 1:-	30 Days	-	<u>C</u> ancel	
Note	Description:	CAR			• …	Ext. No:-		/	Browse	-
	Assembly BOM Templ Quantity:- BOM Compo I Item C A1_FRAM A2_WHEE A3_ENGII A4_LABO 4 records	ate: 6.00 VUNIT Show Multilevel BOM in nents ode Description E FRAME E FRAME E ENGINE UR LABOUR		Qty U 6.00 UN 24.00 UN 6.00 UN 6.00 HR 42.00	IT 2.00 IT 193.00	Overhe V	Transfera	▼ ▼ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	>	
	Line Supervis		Remark:			Assembly Co		0.00		
	Production In	fo:		Co	ost/unit: <u>214.00</u>	Net Tota	al:	1,284.00	Close	

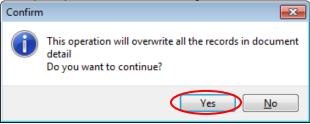
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Click on Show Multilevel BOM in Flat Mode button.

It will prompted the below message.



Press NO to keep the BOM components at LEVEL 1.

Press YES to continue flatten the multilevel BOM to LEVEL 3.

After FLAT MODE, BOM components show at **LEVEL 3**.

:	Item Code	Description	Location	Qty	UOM	Unit Cost	Overhead	Wastage	Sub Total
	A111_ORANGE LI	ORANGE LIGHT		12.00	UNIT	1.00	0.00		12.00
	AXXX_SCREW	SCREW		24.00	UNIT	1.00	0.00		24.00
	A121_RED LIGHT	RED LIGHT		12.00	UNIT	1.00	0.00		12.00
	AXXX_SCREW	SCREW		24.00	UNIT	1.00	0.00		24.00
	A21_RIM	RIM		24.00	UNIT	1.00	0.00		24.00
	A22_TYRES	TYRES		24.00	UNIT	1.00	0.00		24.00
	A311_FILTER	FILTER		30.00	UNIT	1.00	0.00		30.00
	AXXX_SCREW	SCREW		48.00	UNIT	1.00	0.00		48.00
	A321_TUBE	TUBE		360.00	UNIT	1.00	0.00		360.00
	A322_COVER	COVER		720.00	UNIT	1.00	0.00		720.00
Þ	A4_LABOUR	LABOUR		6.00	HRS	1.00	0.00		6.00
	11 records			1,284.00			0.00		1,284.00



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4.5 Save the JO Document

Click on SAVE button.

🛓 Jo	b Order										-	
More					Job (Drde	2		c	ancelled		New
	Customer:-	<u>300-А</u> дад	0001 💌					S/O N	o: <u><<n< u="">e</n<></u>	2w>>		Edit
Attachments	Address:-	Addre Addre Addre Addre	ss 2 ss 3					Date:- Agent:- Terms:-		/2011 -		<u>D</u> elete <u> Save</u> ▼ <u> Cancel</u>
Note	Description:	CAR					~	Ref 1:- Ext. No:			ļ	Browse
	Assembly BOM Temp Quantity:-	late:-		▼ NIT ▼				Location Batch:-		ansferable V	>	
	Item C	Code	Description	Location	Qty	UOM	Unit Cost	Overhe	Wast	Sub Total	U	
	A1_FRAM	1E	FRAME		6.00	UNIT	12.00			72.00		
	A2_WHEE		WHEEL		24.00		2.00			48.00		
	A3_ENGI		ENGINE			UNIT	193.00			1,158.00		
	A4_LABO	UR	LABOUR		6.00	HRS	1.00			6.00		
	4 record	s			42.00			0.00		1,284.00		
	Line Supervis	sor:		Remark:				Assembly (Cost:	0.00		
	Production In	ifo:				Cost/ur	nit: <u>214.00</u>	Net To	tal:	1,284.00		Close

:



4.6 JO Check the Available Stock Balance

You can press F11 (Available Stock Balance) on the item code highlighted.

Below is con	ponent	"FRAME"	stock	available balance	e,
--------------	--------	---------	-------	-------------------	----

🕍 Stock Available	e Balance: A1_	FRAME							• ×
Stock Card		Stock Card Qty By Location Back Order Detail Alternative Stock Item							×
Stock Card	0	Group By :	6	2					
Qty in S.O.	0	Location		D					
Available Qty	0	Batch		9					
Qty in P.O.	0			Apph	L				
Qty in J.O.	-6								
Future Qty	-6	E Location	Batch	S.O. Qty	P.O. Qty	J.O. Qty	Qty	Avail. Qty	Exp. Date
		▶		0.00	0.00	-6.00	0.00	-6.00	
MISC									
Qty in I.V.	0								
Qty in C.S.	0			0.00	0.00	-6.00	0.00	-6.00	
Obvie D.T	0					, ,			
Result for co	mponen	t "FRAME	E" item:						
SO $Qty = 0.00$	0			_					

SO Qty = 0.00PO Qty = 0.00JO Qty = -6.00Qty (On Hand) = 0.00 Available Qty = -6.00

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Below is component "WHEEL" stock available balance,



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Stock Card		Stock Card (Qty By Loca	ition Back O	der Detail	Alternative Sto	ock Item		
Stock Card	0	Group By :							
Qty in S.O.	100	V Locatio	n						
Available Qty	-100	V Batch							
Qty in P.O.	35			Apply	1				
Qty in J.O.	-24	E Location	Batch	s o otv	B.O. Oby	10.05	Oby	Avail Oty	Eve De
Future Qty	-89	E Locauon	Datch	S.O. Qty 100.00	P.O. Qty 35.00	J.O. Qty -24.00	Qty 0.00	Avail. Qty -89.00	exp. Da
MISC				100.00	55.00	-24.00	0.00	-05.00	
Qty in I.V.	0								
Qty in C.S.	0			100.00	35.00	-24.00	0.00	-89.00	
Ohuin D T	0			100100	55100	2.000	0.00	05.00	
Result for co SO Qty = -100 PO Qty = +35 JO Qty = -24.0 Qty (On Hand Available Qty Below is comp ﷺ Stock Available	0.00 00 00 = 0.00 = -89.00 onent "l	ENGINE'			balance	3,			
SO Qty = -100 PO Qty = $+35$ JO Qty = -24.0 Qty (On Hand Available Qty Below is comp	0.00 00 00 = 0.00 = -89.00 onent "l	ENGINE' _ENGINE	' stock	available					
SO Qty = -100 PO Qty = $+35$ JO Qty = -24.0 Qty (On Hand Available Qty Below is comp	0.00 00 00 = 0.00 = -89.00 onent "l	ENGINE'	' stock	available			tock Item		
SO Qty = -100 PO Qty = +35 JO Qty = -24.0 Qty (On Hand Available Qty Below is comp	0.00 00 00 = 0.00 = -89.00 onent "l	ENGINE' _ENGINE	' stock	available			tock Item		
SO Qty = -100 PO Qty = +35 JO Qty = -24.0 Qty (On Hand Available Qty Below is comp Stock Available	0.00 00 00 = -89.00 conent " I Balance: A3	ENGINE ENGINE Stock Card Group By	' stock Qty By Loc	available			tock Item		
SO Qty = -100 PO Qty = +35 JO Qty = -24.0 Qty (On Hand Available Qty Below is comp	0.00 00 00 00 = 0.00 = -89.00 conent "I Balance: A3	ENGINE ENGINE	' stock Qty By Loc	available			tock Item		
SO Qty = -100 PO Qty = +35 JO Qty = -24.0 Qty (On Hand Available Qty Below is comp Stock Available Stock Card Stock Card Qty in S.O. Available Qty Qty in P.O.	0.00 00 00 00 00 00 00 00 00 00	ENGINE ENGINE Stock Card Group By	' stock Qty By Loc	available	Irder Detail		tock Item		
SO Qty = -100 PO Qty = +35 JO Qty = -24.0 Qty (On Hand Available Qty Below is comp Stock Available Stock Card Stock Card Qty in S.O. Available Qty Qty in P.O. Qty in J.O.	0.00 00 00 00 00 00 00 00 00 00	ENGINE ENGINE Stock Card Group By Locatic Batch	' stock Qty By Loc : on	available ation Back C	Prder Detail	Alternative Si			
SO Qty = -100 PO Qty = +35 JO Qty = -24.0 Qty (On Hand Available Qty Below is comp Stock Available Stock Card Stock Card Qty in S.O. Available Qty Qty in P.O.	0.00 00 00 00 00 00 00 00 00 00	ENGINE ENGINE Stock Card Group By Location Ending	' stock Qty By Loc : on	available ation Back C	rder Detail	Alternative Si J.O. Qty	Qty	Avail. Qty	
SO Qty = -100 PO Qty = +35 JO Qty = -24.0 Qty (On Hand Available Qty Below is comp Stock Available Stock Card Stock Card Qty in S.O. Available Qty Qty in P.O. Qty in J.O.	0.00 00 00 00 00 00 00 00 00 00	ENGINE ENGINE Stock Card Group By Locatic Batch	' stock Qty By Loc : on	available ation Back C	Prder Detail	Alternative Si J.O. Qty		Avail. Qty	Exp. D
SO Qty = -100 PO Qty = +35 JO Qty = -24.0 Qty (On Hand Available Qty Below is comp Stock Available Stock Card Stock Card Qty in S.O. Available Qty Qty in P.O. Qty in J.O. Future Qty MISC	0.00 00 00 00 00 00 00 00 00 00	ENGINE ENGINE Stock Card Group By Location Ending	' stock Qty By Loc : on	available ation Back C	rder Detail	Alternative Si J.O. Qty	Qty	Avail. Qty	Exp. D
SO Qty = -100 PO Qty = +35 JO Qty = -24.0 Qty (On Hand Available Qty Below is comp Stock Card Stock Card Qty in S.O. Available Qty Qty in P.O. Qty in J.O. Future Qty	0.00 00 00 00 00 00 00 00 00 00	ENGINE ENGINE Stock Card Group By Location Ending	' stock Qty By Loc : on	available ation Back C	rder Detail	Alternative S J.O. Qty -6.00	Qty	Avail. Qty	Exp. D

Qty (On Hand) = 0.00Available Qty = -6.00



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5 STOCK ITEM ASSEMBLY (TRANSFER FROM JO)

5.1 Create New Stock Item Assembly (AS)

[Production | Stock Item Assembly...]

Click on NEW button to start with new AS.

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	ssembly		Cancelled	
access of	Recentery	Asm No:	< <new>></new>	_
		Next No :-	AS-00007	
Assembly C	ode :-	Date :-	30/11/2011 🗖	
BOM Tem	plate :-	Project :-		-
Qu	antity :- 1.00 🔻 💌	Location:-		•
		Batch:-		T
BOM Components	Show Multilevel BOM in Flat Mode		Update Co	ist >
Item Code	Description Locat Qty UOM	Unit Cost Overh Was	Sub Total	
	<no data="" display="" to=""></no>			
records				

5.2 AS Transfer From JO

1. Right click on Item Assembly (Title).

2. Click on Transfer From Job Order in the menu.

Note	Item Assembly		Ca
:		Transfer From Job Order	•
Att		Barcode	F8
achn	Assembly Code :-	Copy Stock Item Assembly	
Attachments	BOM Template :-	Paste Stock Item Assembly	Ī
•	Quantity :- 1.00 🔻	Batch Update Unit Cost	
		Audit Trail	

5.3 Document Transfer (JO \rightarrow AS)

- 1. Pick the Item from the JO list.
- 2. Input X/F Qty to transfer over AS.
- 3. Click OK to proceed.

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	1 24	Producti	on Docum	nent Transf	er					• ×
	1	X/F Qty	Bal. Qty	Org. Qty	Code	Doc No	Doc Date	Item Code	Description	UOM
¢	I	4	P .00	6.00	300-A000:	JO-00014	30/11/201	CAR		UNIT
										<u>C</u> ancel

5.4 Save the AS Document

k (on SAVE I	button.										
tocl	k Item Assembly	y Entry										×
1	item A	ssembly							Cancelled		N	lew
•		essembly					Asm	No:	< <new>></new>		E	dit
							Next	Next No :-	AS-00007			elete
	Assembly C	Code :- CAR		Date :-					30/11/2011 🔹	-	-	
	BOM Ten	nplate :		-			Proje	ect :-		-		ave
	Qւ	iantity :- 4.00 👻	UNIT	-			Loca	ation:-		-	Ca	ncel
							Bato			-	Bro	owse
							Date					
De	escription :- CAR								~ ···			
ln		Show Multilevel BOM in	Flat Mode						Update Co	st		
E	BOM Components			_							>	
	Item Code	Description	Location	Qty	UOM	Unit Cost	Overh	Was	Sub Total			
1	A1_FRAME	FRAME		4.00	UNIT	12.00			48.00			
	A2_WHEEL	WHEEL		16.00	UNIT	2.00			32.00			
	A3_ENGINE	ENGINE		4.00	UNIT	193.00			772.00			
	A4_LABOUR	LABOUR		4.00	HRS	1.00			4.00			
	4 records			28.00			0.00		856.00			
	- 1			15.1			1			J		
Lir	ne Supervisor :					Ass	embly Cost					
	roduction Info :		Cost	'unit:			let Total	_	C	0.00	_	
L Pr												

5.5 AS Check the Available Stock Balance

You can press F11 (Available Stock Balance) on the item code highlighted.

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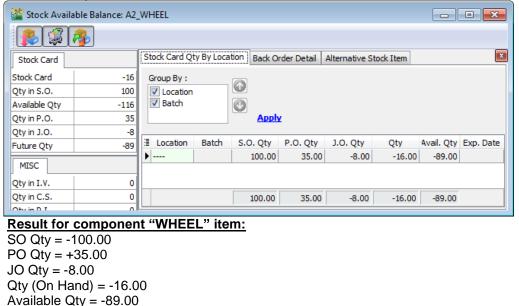
Below is comp	onent "FRAME"	stock	available	balance,
----------------------	---------------	-------	-----------	----------

🖀 Stock Available Balance: A1_FRAME 📃 🖃 💌									
				_					
Stock Card		Stock Card Qty	By Location	Back O	rder Detail	Alternative S	tock Item		x
Stock Card	-4	Group By :							
Qty in S.O.	0	Location	🖸						
Available Qty	-4	Batch							
Qty in P.O.	0			Apply	L				
Qty in J.O.	-2								
Future Qty	-6	E Location	Batch S.O	D. Qty	P.O. Qty	J.O. Qty	Qty	Avail. Qty	Exp. Date
		▶		0.00	0.00	-2.00	-4.00	-6.00	
MISC									
Qty in I.V.	0								
Qty in C.S.	0			0.00	0.00	-2.00	-4.00	-6.00	
Ohvie D.T	0		,			,			

<u>Result for component "FRAME" item:</u> SO Qty = 0.00

PO Qty = 0.00JO Qty = -2.00 Qty (On Hand) = -4.00 Available Qty = -6.00

Below is component "WHEEL" stock available balance,



Below is component "ENGINE" stock available balance,

Author / Compiled by Document name Date (last modified)



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🦉 Stock Available E	Balance: A3_E	ENGINE							• ×
)								
Stock Card		Stock Card Qt	y By Loca	tion Back Or	der Detail	Alternative St	ock Item		×
Stock Card	-4	Group By :							
Qty in S.O.	0	Location		6					
Available Qty	-4	Batch		0					
Qty in P.O.	0			Apply	!				
Qty in J.O.	-2								
Future Qty	-6	E Location	Batch	S.O. Qty	P.O. Qty	J.O. Qty	Qty	Avail. Qty	Exp. Date
MISC		▶		0.00	0.00	-2.00	-4.00	-6.00	
Qty in I.V.	0								
Qty in C.S.	0			0.00	0.00	-2.00	-4.00	-6.00	
Ohvin D.T	0			, ,		, ,		1	
Result for co	nponen	t "ENGIN	IE" ite	em:					
SO Qty = 0.00									

PO Qty = 0.00PO Qty = 0.00JO Qty = -2.00Qty (On Hand) = -4.00 Available Qty = -6.00



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6 OFFSET QTY

[Sales | Sales Order...]

What is purpose of the OFFSET Qty in Sales Order? You will see a new column name "OffSet Qty". It allowed you to input a value to increase/reduce the original QTY be transfer to Purchase Order and Job Order.

Sal	es	Or	der	

1	Item Code	Description	Locat	Qty	UOM	U/Price	Disc	Sub Total	OffSet Qty
۶	CAR	CAR		10.00	UNIT	25.00		250.00	-10
	A2_WHEEL	WHEEL		100.00	UNIT	30.00		3,000.00	15
	2 records			110.00				3,250.00	

6.1 Positive Offset Qty

REDUCE the Transferable QTY to PO and JO.

For	exam	ple.
		p.e,

SO Original Qty	OffSet Qty	Transferable to PO/JO
100.00	0.00 (default)	100.00
100.00	+15.00	85.00

6.2 Negative Offset Qty

2

:

INCREASE the Transferable QTY to PO and JO.

For	exam	ple,
-		

SO Original Qty	OffSet Qty	Transferable to PO/JO
100.00	0.00 (default)	100.00
100.00	-15.00	115.00



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7 REPORTS

7.1 Print Job Order Listing...

[Production | Print Job Order Listing...]

7.2 Print Outstanding Production Document Listing...

[Production | Print Outstanding Production Document Listing...]

<<END>>

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